

Surfacing Putty

Fillers

For Fairing Surface Imperfections on Bare Surfaces



PRODUCT DESCRIPTION

Interlux Surfacing Putty is a fast drying, single package surfacing compound which is ideally suited for filling fastener holes, shallow gouges and for fairing up minor surface imperfections on bare wood and fiberglass prior to the application of paint. Heavy-bodied, it dries quickly, sands easily and has good adhesive properties.

PRODUCT INFORMATION

Color	Y257-White
Finish	Matte
Specific Gravity	1.626
Volume Solids	55%
Typical Shelf Life	2 yrs
VOC (As Supplied)	380 g/lit
Unit Size	1 US Pint

DRYING/OVERCOATING INFORMATION

	Drying		
	50°F (10°C)	73°F (23°C)	95°F (35°C)
Touch Dry [ISO]	1 hrs	30 mins	30 mins
Sandable	3 hrs	2 hrs	1 hrs

Overcoating	
Substrate Temperature	

APPLICATION AND USE

Preparation	BARE WOOD/FIBERGLASS Surfaces must be dry and free of dirt, oil, grease, paint, sanding residue or other contaminants. Where possible, abrade surface with coarse sandpaper or emery cloth. Clean with Special Thinner 216.
Method	Work material into all voids, on very wide or deep seams a second application may be necessary. Try to achieve a smooth, fair patch. Apply to a maximum depth of 1/8 of an inch.
Hints	Thinning Do not thin. Cleaner Special Thinner 216. Other To avoid flat spots when applying and sanding fillers on curved surfaces, use a spreader and sanding board that is longer than the width of the area by half as much again. For screw holes and small repair areas, over fill the area slightly to allow you to sand back to a flush finish.
Some Important Points	No matter how smooth a finish you have achieved, when filling or fairing, all fillers must be sanded before overcoating to ensure good adhesion. Product temperature should be minimum 10°C/50°F and maximum 29°C/85°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Substrate temperature should be minimum 10°C/50°F and maximum 29°C/85°F.
Compatibility/Substrates	Use on clean, dry, sanded bare wood or fiberglass surfaces only. Do not apply over painted surfaces. Only use with single part primers and finishes.
Number of Coats	As required
Coverage	(Theoretical) - 60 ft ² /gal yields 60 mils
Application Methods	Knife

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	TRANSPORTATION: Surfacing Putty should be kept in securely closed containers during transport and storage. STORAGE: Exposure to air and extremes of temperature should be avoided. For the full shelf life of Surfacing Putty to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.
Safety	DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.

Please refer to your local representative or visit <http://www.yachtpaint.com> for further information.

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Remainders of Surfacing Putty cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.

IMPORTANT NOTES

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